# Pharmaceutical: Heating Organic Solvents

## **The Objective**

To safely and efficiently heat organic solvents from 20 °C to 70 °C using silicone oil at 100 °C, while maintaining strict pressure constraints (60 bar on the cold side, 5 bar on the hot side) and meeting sanitary design standards.

# The Challenge

The customer needed to heat organic solvents from 20 °C to 70 °C using silicone oil at 100 °C. A major challenge was maintaining strict pressure limits — 60 bar on the cold side and only 5 bar on the hot side — while ensuring compliance with sanitary standards. The solution had to be both reliable and compact to fit within the facility's constraints.

#### **The Solution**

Exergy provided a 316L stainless steel Sanitary Shell & Tube Heat Exchanger, Model 02626 (73 Series). The design featured a double tube sheet for enhanced safety, a compact 3.00" shell diameter, and 26" tube length delivering 16.16 ft<sup>2</sup> of heat transfer area.

### The Results / Benefits

The Exergy heat exchanger delivered reliable heating performance, achieving the required 20 °C to 70 °C temperature rise. Its sanitary design met regulatory standards while safely handling pressure constraints. The compact footprint allowed easy integration into the customer's system without requiring additional floor space.

#### Conclusion

Exergy's heat exchanger not only met our stringent pressure and temperature requirements but also provided the sanitary compliance that was needed. Its compact size made installation seamless.

